## **NOVADRAIN™ Drain Waste and Vent Pipes for Gravity Sewer & Drain**

## (NON-PRESSURE APPLICATIONS ONLY)

**Compliance:** NOVADRAIN™ pipes are manufactured in accordance with AS/NZS 1260, *PVC-U pipes and fittings for drain, waste and vent applications.* (Standards Mark Licence number SMK20184 and SMK20185.) (DWV pipes and fittings are coloured light grey as specified in AS/NZS 1260. SN stiffness class represents values in N/m/m eg: SN6 pipe has a stiffness of 6000 N/m/m; SN16 pipe has a stiffness of 16000 N/m/m.

**Product Code:** 100 Series – plain solid wall pipe, or sandwich construction (SC) solid wall pipe

**Description:** NOVADRAIN™ is a solid wall PVC-U pipe. NOVADRAIN™ may be manufactured either as plain solid wall pipe or sandwich construction (SC) solid wall pipe. SC solid wall pipe technology is able to effectively utilize recycled PVC-U as permitted by the AS/NZS 1260 standard.

**Jointing:** Solvent cement joints available in size DN100 SN6 and DN150 SN4. Rubber ring joints available in all sizes DN100 to DN600 inclusive.

## **Applications:**

- · Above ground waste and vent applications
- Domestic house drains
- · Urban gravity sewer mains
- · Industrial gravity discharge lines
- Thrusted gravity sewer main applications
- · Abrasive slurries in quarrying and mining
- · Acids, alkalies and aggressive chemicals.\*

\*Refer to 'A Guide to Chemical Resistance of Thermoplastic and Elastomeric Materials' - available from IPLEX Pipelines

**Length:** 6 metre effective length. Length of the witness mark is added to give the overall length.

Fittings: DWV Fittings (PVC-U)

- Solvent Weld Joint (Coded '100' Series) Injection Moulded fittings DN 100 - DN 150\* Suitable for SN16 application
- Rubber Ring Joint (Coded '1500' Series) Injection Moulded fittings DN 100 - DN 150\* Suitable for SN16 application

NOVADRAIN™ Pipe Dimensions						
Stiffness Classes		SN4	SN6	SN8	SN10	SN16
Nominal Size DN	Mean O.D. (mm)	Mean I.D. mm (min)				
100*	110.2	-	103.8	-	103.0	101.6
150*	160.3	152.1	-	150.5	-	147.9
175	200.3	190.4	-	187.9	-	184.9
225	250.4	237.9	-	235.1	-	231.3
300	315.4	299.7	-	296.8	-	290.8
375	400.5	380.7	-	375.9	-	370.1
475	500.5	475.9	-	468.8	-	460.7
500#	560.3	530.0	-	524.8	-	-
600	630.5	-	-	591.1	-	-

Minimum order quantities may apply

**Design & Installation:** NOVAKEY™ pipe should be installed in accordance with the following Standards:

· General Installation:

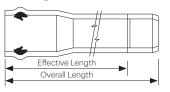
AS/NZS 2032, "Installation of PVC pipe systems"

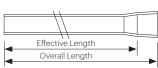
· Buried Structural Design:

AS/NZS 2566 Part 1 and supplement 1. "Buried Flexible Pipelines - Structural Design"

• Detailed Installation and Site Pressure Testing: AS/NZS 2566 Part 2 "Installation"

Rubber Rina Joint





Solvent Cement Joint







Deep installation of NOVADRAIN™ DN300 SN4 at 4.8m cover under main road, Gisborne Citv.

Limitations: PVC Drain, Waste & Vent should not be used:

- With aromatic and chlorinated hydrocarbons, ketones, esters and ethers
- For pumped pressure applications
- At continuous service temperatures above 60°C or for intermittent discharges of liquid above 75°C
- Without adequate support to the pipe both in above ground and below ground applications
- Without adequate thrust support
- In below ground applications where depth of cover is less than:
  - 300mm where pipeline is not subject to vehicular loading
  - $450 \mathrm{mm}$  where pipeline is subject to vehicular loading not in roadway
  - 600mm where pipeline is subject to vehicular loading in sealed roadways
  - 750mm where pipeline is subject to vehicular loading in unsealed roadways
  - 750mm where pipeline is subject to construction equipment loadings
- When exposed to direct sunlight above ground for applications or storage exceeding 24 months without protection. This protection may include pale coloured UV resistant paint systems, non-exposed location or physical shading

<sup>\*</sup>These pipe sizes may be manufactured as either plain solid wall pipe or sandwich construction (SC) solid wall pipe

<sup>#</sup>This size not included in AS/NZS 1260 but has the mechanical performance capability of AS/NZS 1260